

ADF Multi Feed Mod

The easiest way to swap the roller material for me is to cut the old material off and forcefully push the new material onto the old roller by setting the new roller atop the old on as seen in the pics.

Very important to center the new material because it is slightly narrower than the old one.



pages run through the DF.

7 of the Mod parts (Sep rollers)

See below. It also applies to the need to remove the white foam s hub and slip the tire below onto

DF Jamming multi-sheet feeding (continued)

RICOH**Symptom:**

Jam Code 63 (separation), or complaints that pages are missing in their scan jobs.

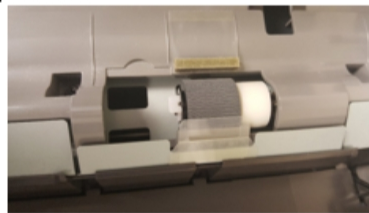
Affected Models: MPC3504 Series & MP 2554 Series

This has been tried at several locations and it has greatly reduced the occurrences of the jams/complaints and frequency of Service Calls.

Field Modification: Replace Foam Separation Tire with a Rubber Tire. You can just swap the hubs. *Ensure that it is centered, and directionality is preserved.*

Use part number:

AF032041 - Sep Roller (Gray Tire) Low yield
AF032080 - Sep Roller (Blue Tire) Low tolerance to paper dust
AF032098 - Sep Roller (Purple Tire) *Recommended*



Not an official resolution



